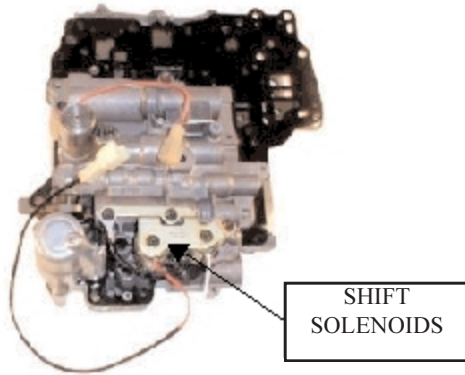


## Installation Instructions for Toyota A541E Solenoids

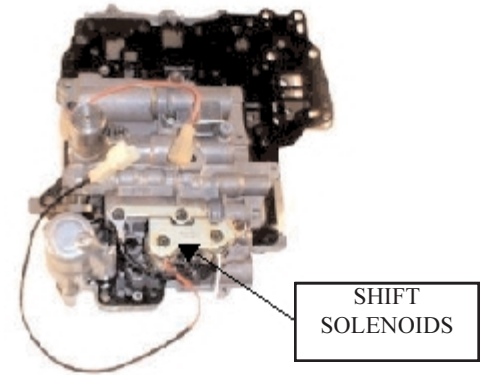
1. Remove old solenoid.
2. Insert new solenoid assembly into valve body.  
**NOTE: White wire on right, red wire on left. Verify proper location with stamping on bracket.**
3. Plug in original wire harness.  
**NOTE: Be aware that solenoid may rotate during normal operation. Position lead wires away from moving parts.**
4. Slide mounting bracket over locating post on solenoid.
5. While holding mounting bracket in position, attach black ground wire and mounting bolt to valve body. Make sure solenoid and bracket are correctly positioned before tightening mounting bolts.



Form #4646, Rev. A, 12-19-01

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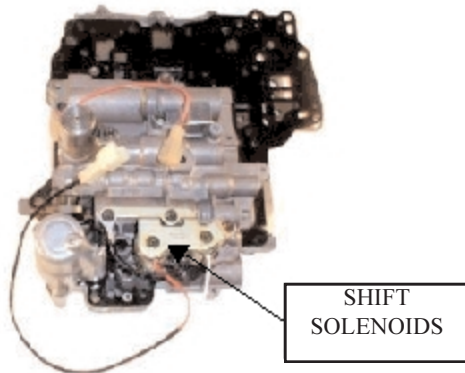
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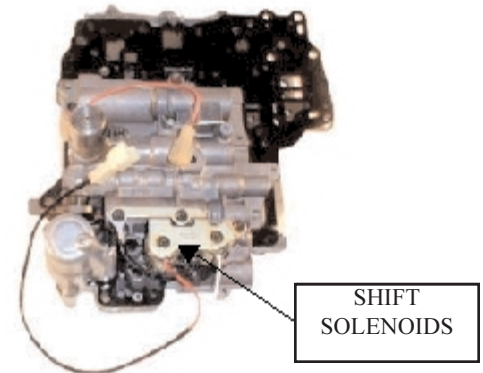
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