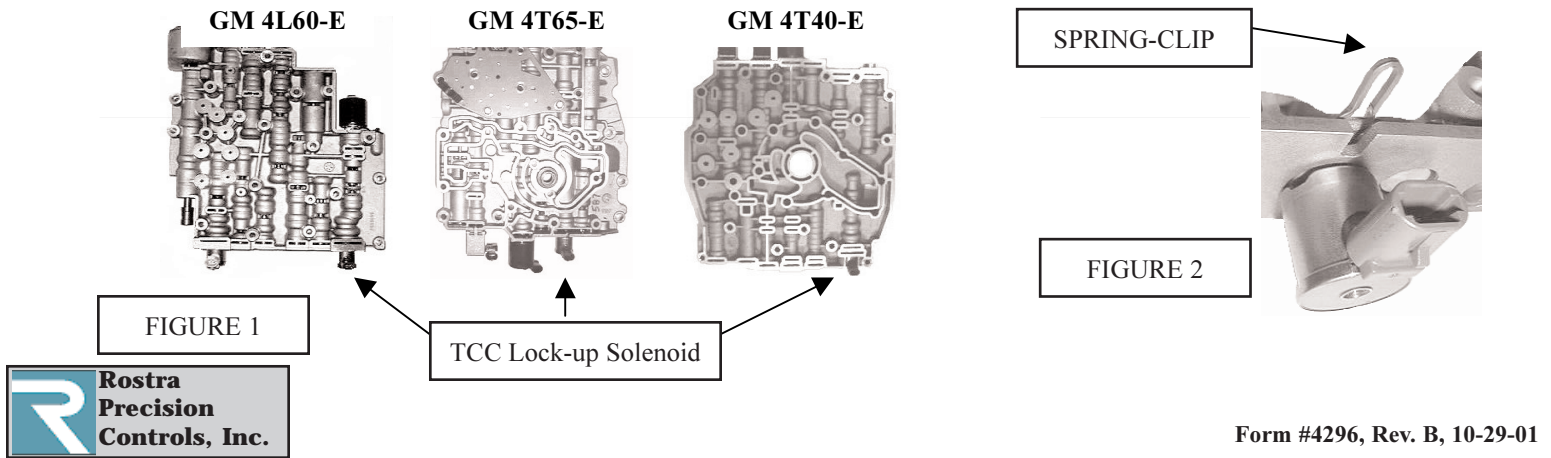


Installation Instructions for GM 4L60E & 4T40E/4T65E Torque Converter Clutch Solenoid

1. Locate the **TCC lock-up solenoid** in the valve body as shown in **FIGURE 1**.
2. Unplug transmission wire harness from old solenoid.
3. Remove old solenoid from the valve body by removing the hairpin style **SPRING-CLIP** shown in **FIGURE 2**.
CAUTION! SPRING-CLIP MAY EJECT SUDDENLY. USE PROTECTIVE EYEWEAR.
4. Insert new solenoid into valve body and connect to wire harness.
5. Replace **SPRING-CLIP** in valve body. Ensure it is fully seated.

NOTE: This is a P.W.M. lock-up type solenoid. Do not substitute this unit for an on/off type solenoid. Permanent damage to the transmission or ECM may occur.

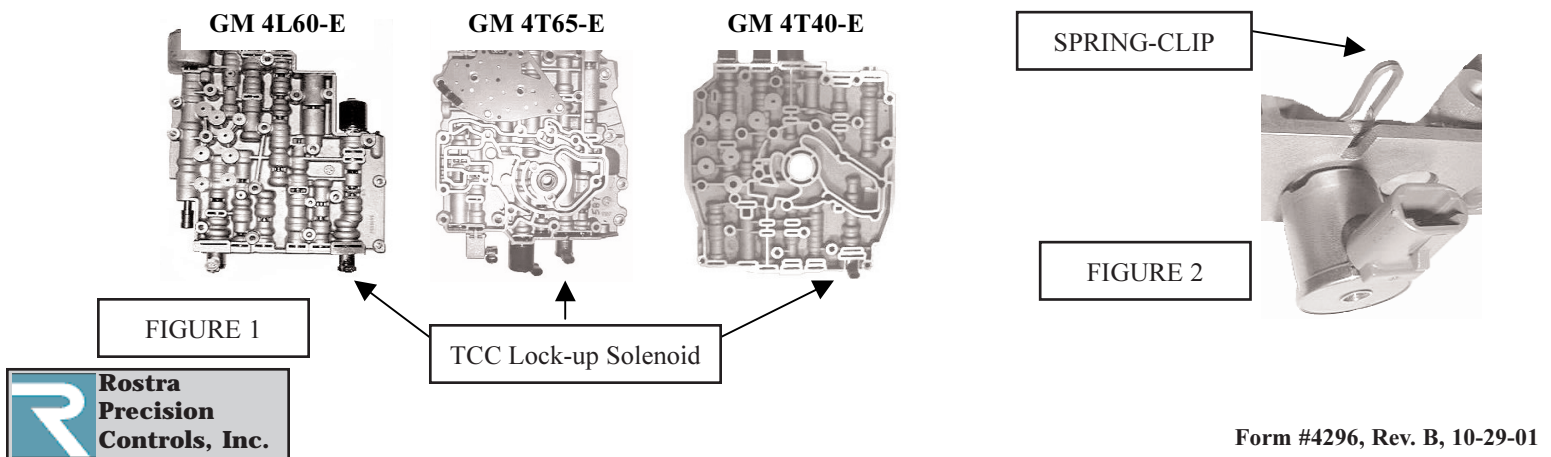


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