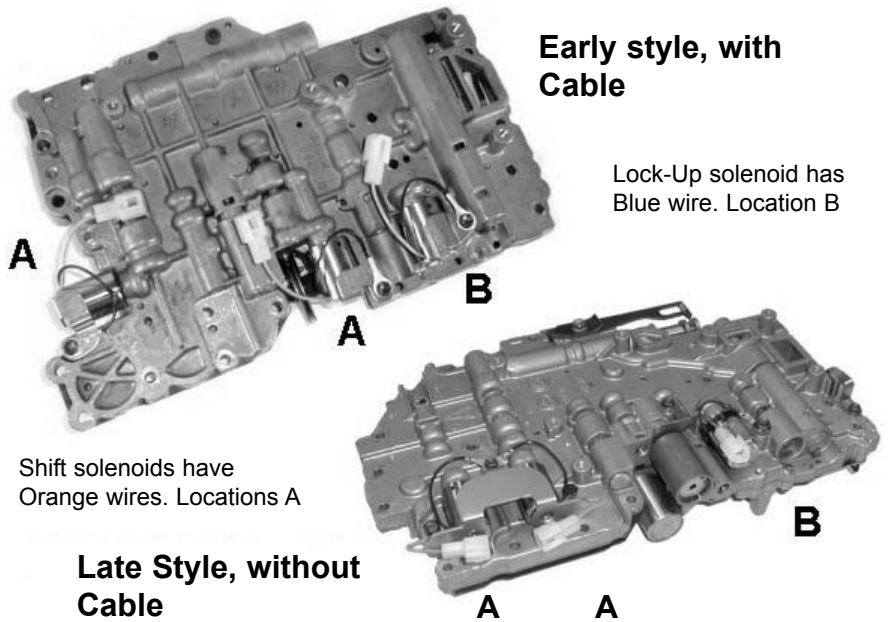


# Installation Instructions for Toyota A340 Transmission Solenoids

1. Identify the Valve body style, **with or with out** throttle cable.
2. Remove old solenoids.
3. Install the Lock-Up solenoid in position B as shown. Slip the mounting bracket over the rear solenoid boss. Insert original mounting bolt through ground lead (black wire) and tighten securely. **Note: hold mounting bracket tightly against solenoid to remove all endplay.**
4. Install shift solenoids: **Valve bodies with cable:** Install shift solenoids into location A. **Valve bodies without cable:** Remove snap ring from the solenoids, and replace the individual brackets with the dual solenoid bracket. Re-assemble the snap ring, and install the assembly into location A as shown. Assemble ground leads as described above, and tighten securely.
5. Plug in wiring harness. **Note: Be aware that solenoid may rotate during normal operation. Position lead wires away from any moving parts.**



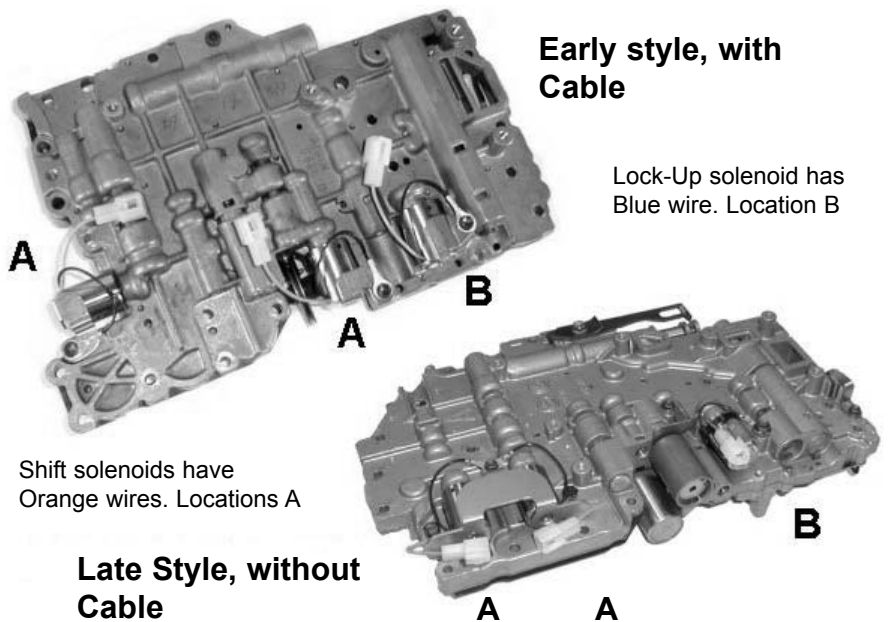
Form #4187, Rev. E, 11-05-03

For your convenience this kit may contain one or more wire retaining clips to assist in securing the solenoid lead wires. Slide the clip over the solenoid so that the wires fit into the back groove as shown in the illustration. Avoid blocking the vent holes at the port side of the solenoid.



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